# Ecovative We grow materials

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World Materials Forum

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MATERIALS



#### problem

The 20<sup>th</sup> Century was dominated by synthetic polymers that were fossil fuel derived and require a high embodied energy. Ecovative has looked to nature to growth, rather, than manufacture the next generation of high performance, low cost materials.



#### mushrooms

Mushrooms are **nature's recycling system**, growing on plant-based materials, self replicating without any outside energy inputs.





29/JAN/10



### mycelium

**Mycelium** is the vegetative tissue (roots) of a mushroom. Mycelium grows exponentially when provided with the correct nutrition and environment, which is covered in Ecovative's family of patents.





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#### chitin

Mycelium is composed of **chitin**, which is water resistant and fire retardant. The mycelium strands are 1 micron in diameter.





#### in situ resin production

Two robust polymers are grown on inexpensive farm waste in just four days without any human interaction.





### MycoFoam™

### MycoFlex™

PROPERTY	expanded polystyrene	MycoFoam <sup>™</sup> (composite)	MycoFlex <sup>™</sup> (100% mycelium)
Density (kg/m³)	18	80	34
Tensile Strength (MPa)	80	80	200
Thermal Conductivity (W/m²)	0.036	0.038	0.032
Flame (EU class)	Class E	Class B	Class E
Water Sorption (kg/m <sup>2</sup> )	0.20	0.38	0.80
Mold Growth (ASTM C1338)	0	0-30	Not Tested
Termite Growth (ASTM D3345)	6	9	Not Tested



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The Mushroom Tiny House was grown in 10 days, for less than \$5,000. The insulation and structure are entirely grown using local agricultural waste streams. Empowering people around the world to grow their own home.



# What about the toxic glue in wood products?

End of formaldehyde based resins

Mycelium and the Beta-glucan extra cellular matrix have two different thermal transitions at 165 and 214 C. This bio-resin fits in existing processes at hold times ranging from 2 - 10 minutes depending on moisture content of the substrate.

#### MycoBoard™

The Savor Chair from Gunlocke Furniture was the first piece of furniture to include MycoBoard™ as an upholstered back. Launched at NeoCon in May 2014, this product won the Editor's Choice Award at Best of NeoCon.





### Molded

### Board

PROPERTY	Particle Board (ANSI M3, 0.50")	Мусо Board™ (0.50") Нетр - 20912
Density (kg/m³)	800	800
Strength (MPa)	15.00	15.55
Stiffness (MPa)	2500	3276
Screw Hold (N)	1000	978
Internal Bond (MPa)	0.50	0.58
Flame (US class)	C (140)	A (19)
Aldehyde (ppm)	5	0.01

ecovative grows materials

open – loop feedstocks (within 100 km) less  $CO_2$  (12.5%) and embodied energy (10%) healthy and safe

compatible with the environment



## Thank You

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